

# Clarke®

## PUMP



### BOOSTER PUMP

MODEL NO: CBT1300SS

PART NO: 7238020

## OPERATION & MAINTENANCE INSTRUCTIONS

UK  
CA | CE



ORIGINAL INSTRUCTIONS

GC09/22

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## INTRODUCTION

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Thank you for purchasing this CLARKE Booster Pump, which is suitable for a variety of applications involving the transfer of clean, cold water (up to a maximum of 35°C) for domestic and gardening applications.

Please read this manual thoroughly and ensure you are familiar with all aspects relating to your particular pump before its connection and use. This will ensure the safe and proper installation of the pump and assist it in providing a long, trouble free performance.

**Please keep these instructions in a safe place for future reference.**

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## GUARANTEE

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This product is guaranteed against faulty manufacture for a period of 12 months from the date of purchase. Please keep your receipt which will be required as proof of purchase.

This guarantee is invalid if the product is found to have been abused or tampered with in any way, or not used for the purpose for which it was intended.

Faulty goods should be returned to their place of purchase, no product can be returned to us without prior permission.

This guarantee does not effect your statutory rights.

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## ENVIRONMENTAL RECYCLING POLICY

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Through purchase of this product, the customer is taking on the obligation to deal with the WEEE in accordance with the WEEE regulations in relation to the treatment, recycling & recovery and environmentally sound disposal of the WEEE.

In effect, this means that this product must not be disposed of with general household waste. It must be disposed of according to the laws governing Waste Electrical and Electronic Equipment (WEEE) at a recognised disposal facility.

If disposing of this product or any damaged components, do not dispose of with general waste. This product contains valuable raw materials. Metal products should be taken to your local civic amenity site for recycling of metal products.

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## SPECIFICATION

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<b>Model</b>	<b>CBT1 300SS</b>
Maximum Delivery	90 L/min
Maximum Head	35 m (as set with pressure switch)
Operating Pressure	3.5 Bar
Ingress Protection Rating	IPx5
Supply	230V ~ 50Hz
Rated Input Power	1350 W
Rated output Power	1050 W
Input current @ Maximum Head	5.42 A
Input current @ Maximum Flow	5.37 A
Tank Capacity	24 Litres
Tank rated pressure	8 Bar
Outlet Thread Size	1" BSP
Product weight	16.5 kg
Overall dimensions (L x W x H)	530 x 270 x 560 mm
Sound pressure level	56.47 dB LpA average
Sound Power Level	69.5 dB
Guaranteed sound power level	71.22 dB

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## GENERAL SAFETY PRECAUTIONS

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Before using this product it is in your own interest to read and pay attention to the following safety rules.

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**WARNING: ALWAYS CONNECT THE PUMP TO AN EARTHED POWER SUPPLY VIA AN RCD.**

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1. ALWAYS keep the working area clean and well lit. Floors should always be kept clear. Cluttered or dark areas invite accidents.
  2. NEVER over-reach. Keep your proper footing and balance at all times when installing or maintaining the pump.
  3. NEVER direct any water discharge towards electrical wiring or equipment.
  4. ALWAYS thoroughly familiarise yourself with this pump & its operation, and follow all instructions in this manual. Never allow persons unfamiliar with these instructions to install or operate the pump.
  5. ALWAYS ensure that the pump is properly installed to prevent it from moving during operation and that the immediate area surrounding the pump is kept clear.
  6. ALWAYS maintain the pump with care and keep it clean for best / safest performance.
  7. NEVER modify this pump in any way. Use it only for the purpose for which it is designed.
  8. NEVER use for pumping flammable liquids or corrosive chemicals. This pump is only designed to pump clean water.
  9. ALWAYS have the pump serviced by your local dealer, using only identical replacement parts. This will ensure the safety of the pump is maintained. The use of non standard parts could be hazardous.
  10. NEVER use this product if any part is damaged. Have it inspected and repaired by your local Clarke dealer. Always turn the pump off before carrying out any maintenance.
  11. NEVER allow the pump to run dry.
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**CAUTION: THIS PUMP IS NOT A SUBMERSIBLE PUMP. ON NO ACCOUNT SHOULD IT EVER BE IMMERSSED IN WATER.**

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# ELECTRICAL INSTALLATION



**WARNING: READ THESE ELECTRICAL SAFETY INSTRUCTIONS THOROUGHLY BEFORE CONNECTING THE PRODUCT TO THE MAINS SUPPLY.**

Connect the mains lead to a standard, 230 Volt (50Hz) electrical supply through an approved 13 amp BS 1363 plug or a suitably fused isolator switch.

This product may be fitted with a non-rewireable plug. If it is necessary to change the fuse in the plug, the fuse cover must be refitted. If the fuse cover becomes lost or damaged, the plug must not be used until a suitable replacement is obtained.

If the plug has to be changed because it is not suitable for your socket, or because of damage, it must be removed and a replacement fitted, following the wiring instructions shown below. The old plug must be discarded safely, as insertion into a power socket could cause an electrical hazard.

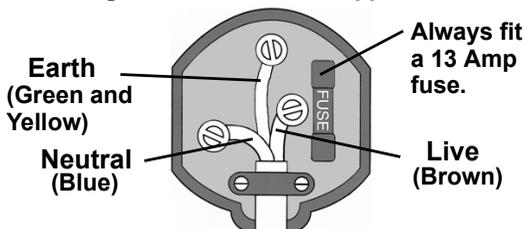


**WARNING: THE WIRES IN THE POWER CABLE OF THIS PRODUCT ARE COLOURED IN ACCORDANCE WITH THE FOLLOWING CODE:  
BLUE = NEUTRAL    BROWN = LIVE    YELLOW AND GREEN = EARTH**

The colours of the wires in the power cable must agree with the markings on the plug.

- Connect the BLUE wire to the terminal marked N.
- Connect the BROWN wire to the terminal marked L.
- Connect the YELLOW AND GREEN wire to the terminal marked E or  $\perp$ .

**Plug must be BS1363/A approved.**



**Ensure that the outer sheath of the cable is firmly held by the clamp**

**AN APPROVED RESIDUAL CURRENT DEVICE (RCD) WHICH HAS A TRIPPING CURRENT OF LESS THAN 30 mA MUST BE USED.**

If you are not sure consult a qualified electrician.

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## INSTALLATION OF THE PUMP

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**IMPORTANT: The pump MUST NOT be connected to the mains power supply until all hose/pipe installations are completed.**

These notes are for guidance on how to achieve a proper working system. If any part of the system is to be connected to the mains water supply, ensure that you comply with your local water authority regulations.

### INSTALLATION LAYOUT

The pump must always be installed and operated in a horizontal position using the fixing holes in the base to secure the pump firmly in its operating position. Ensure that there is adequate air circulation around the motor.

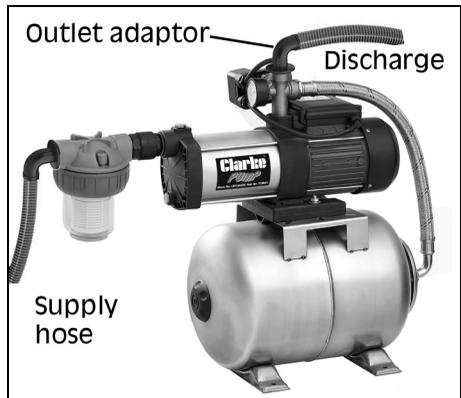
Avoid situations where there is the risk of water coming into contact with the outside of the pump. Neither the motor or the terminal box are designed to be waterproof.

Typical pipework connections are shown.

The suction lift i.e. the vertical distance between the water level and the pump, should not exceed the distance specified for your pump.

Where the pump is to be a permanent fixture the fittings to the pump MUST be flexible, i.e. a short piece of hose should be inserted between any rigid metal pipework and the pump.

To prevent unnecessary strain or possible distortion to the pump, ensure that adequate support is provided to the hoses and/or pipes. Remember they will be considerably heavier when filled with water.



### PIPELINE FITTINGS REQUIRED

Because of the variety of possible installations, no plumbing accessories are supplied as standard with your pump. However, accessories designed specifically for this range of pumps are available from your CLARKE dealer.

The performance of your pump will be effected by the diameter of the inlet pipe - any restriction will greatly reduce the flow. We recommend that you use a diameter which is as large as practicable with a suitable reducer for connection to the 1" BSP inlet adapter. The discharge hose should be attached to the outlet adapter (not supplied).

A 1" BSP hose adapter will be required for connection to the inlet and outlet port. These are available from your CLARKE dealer.

A foot valve and filter should be fitted to the lower end of the suction hose as illustrated, so as to help retain water in the suction system and to prevent the possibility of large foreign bodies arriving at the pump/cartridge filter.

A gate valve may be installed in-line on the outlet side of the pump which can be set as required to regulate the flow of water. Do not place any such restriction on the suction side of the pump unless it is an isolator valve in a gravity fed system.



## THE INLET FILTER

An inlet filter is supplied with the CBT1300SS pump. The filter bowl is transparent, allowing a visual check as to the condition of the filter cartridge. The filter cartridge is a washable net type with a rated filtration of 60 microns, suitable for the efficient removal of suspended particles such as sand.

The filter is NOT designed to filter mud, sludge etc and should hang vertically when installed.



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## PREPARATION FOR USE

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### THE PRESSURE VESSEL

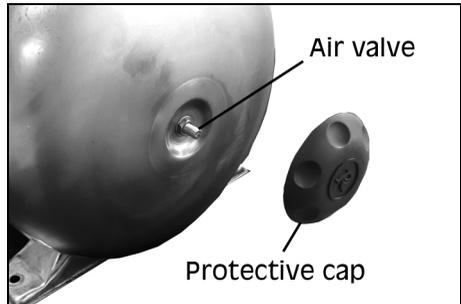
This unit operates as a booster pump by utilising an air chamber with a pressure regulator switch to provide a constant pressure at the outlet. The pump will automatically cut in when the water pressure reduces to 1.4 Bar and cut out when the pressure reaches 3.5 Bar.



These pressures are factory set but can be adjusted using the plastic screw on the pressure switch. The pump may continue to operate for a short while after the supply valve is turned off until the cut-out pressure is reached.

In order for the system to operate correctly it is necessary to pressurise the air chamber to 3.5 Bar (50psi), which is carried out as follows:.

Unscrew the protective cap on the end of the air chamber to reveal the air valve and use an air line or foot pump to charge the pressure vessel to the specified pressure.



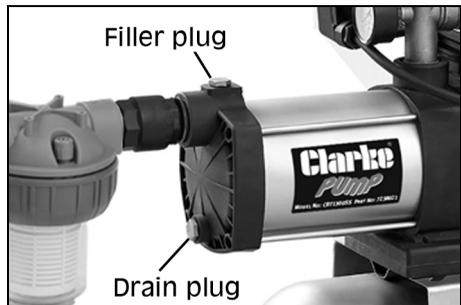
Check the air pressure gauge until satisfied and replace the protective cap when completed. This procedure **MUST** be carried out before connecting to the water supply.

## PRIMING THE PUMP

When suction lift is used to draw water into the pump it is essential that all connections and hoses are completely air tight or the system will not work.

Although the pump is a 'self priming' type, it is still necessary to completely fill the inlet side of the pump with water before being started for the first time or if the system has been drained for maintenance/repair. This is carried out as follows:-

1. Remove the small filler plug on the top of the pump chamber and fill the pump with water until all air is expelled.



**NOTE: If a filter is fitted to your pump it is recommended that you remove the brass plug on top and fill the filter bowl with water.**

2. Adjust any valves which may be fitted to the outlet side of the pump so as to ensure as great a flow as possible.
3. Switch on the pump and check for leaks. Water should quickly start to flow through the system. If, depending upon the suction depth, water does not flow, check to ensure:
  - The inlet pipe is secure and free from defects. Even a pin hole could prevent the pump from drawing water efficiently. This is the most common problem encountered when operating water pumps.

- The pump body has been primed correctly and is completely filled with water.

**NOTE:** If the pump is gravity or pressure fed, priming will not be necessary, as the pressure of water will purge the system of air.

It is essential that all connections and hoses are completely air tight or the system will not work.

The pump should never be operated with any delivery valve completely closed.

The pressure gauge should be monitored after initial operation to ensure the pressure switch is operating within the set parameters.

If the gauge rises above the switch's pre-set value, switch the pump off and reset the switch.



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## CARE AND MAINTENANCE

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Protect the pump and pipework from freezing as the formation of ice may cause serious damage.

The only maintenance required is a regular inspection to ensure that debris is not blocking the passage of water through the pump. Should sand, chemical or other contaminants come into contact with the pump, flush through with cold clean water as soon as possible.

Periodically unscrew the filter bowl and clean out the cartridge and interior of any debris collected.

If you suspect the pump is blocked by debris etc, disconnect it from the power supply and back-flush to clear any blockage using a garden hose.

- You will need to disconnect the outlet hose to do this.

Always keep the pump in a clean condition, checking regularly for loose fastenings or a damaged power cable etc.

The pump should not be taken apart by the user if overhaul is required, but should be taken to your nearest CLARKE dealer for repair.

# TROUBLESHOOTING

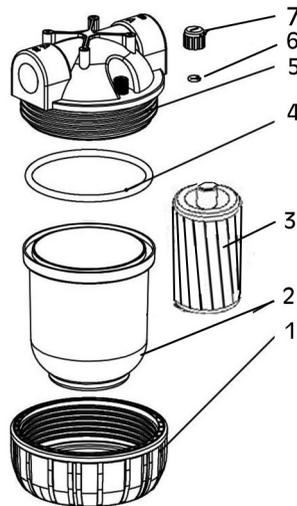
<b>Problem</b>	<b>Cause</b>	<b>Solution</b>
Pump does not run.	Thermal protection has been activated.	If the motor has overheated, wait for it to cool down before trying again.
	Faulty power connection	Insert plug securely.
	No mains supply.	Check fused power supply and replace fuse if necessary (check fuse rating). Check circuit breaker.
	Impeller seized/blocked	Disconnect pump from power supply. Investigate cause and clear blockage
Pump fails to prime	Air leaks through suction hose joints (damaged hose or damaged clamp.)	Repair connections/ replace hose as necessary.
	Blocked inlet hose	Check pipeline for blockage. Check any inlet valve fitted is fully open.
Pump runs but gives poor output	Congested material inside pump	Clean out & backflush pump.
	Suction or delivery line obstructed.	Remove obstruction and ensure there are no kinks in delivery line.
	Inlet pipe leakage.	Check inlet pipe and connector for leaks. Tighten as required.
	Air leaks through damaged seal.	Renew seal.
	Impeller damaged and making poor seal.	Return to your CLARKE dealer for repair.
	Impeller / mechanical seal is badly worn.	Return to your CLARKE dealer for repair.

	High friction losses in the suction line.	Avoid unnecessary curves, restrictions or valves
	Pump badly sited resulting in suction lift too high	Set pump as close as possible to the level of the water to be pumped
Sudden loss of flow.	Blockage of inlet pipe	Check pipeline for blockage.
Undue vibration or noise.	Excessive flow of water.	Decrease flow of water, by adjusting inlet/outlet valves in system.
	Resistance in inlet pipe caused by obstruction.	Check pipe and clean out as necessary
	Loose rotating component	Return to your dealer for repairs.
	Installation of pump is unstable.	Stop pump and re-position.
	Air pocket in pump or pipeline.	Release plug in impeller housing to release air.
	Damaged impeller	Return to your CLARKE dealer for repair.

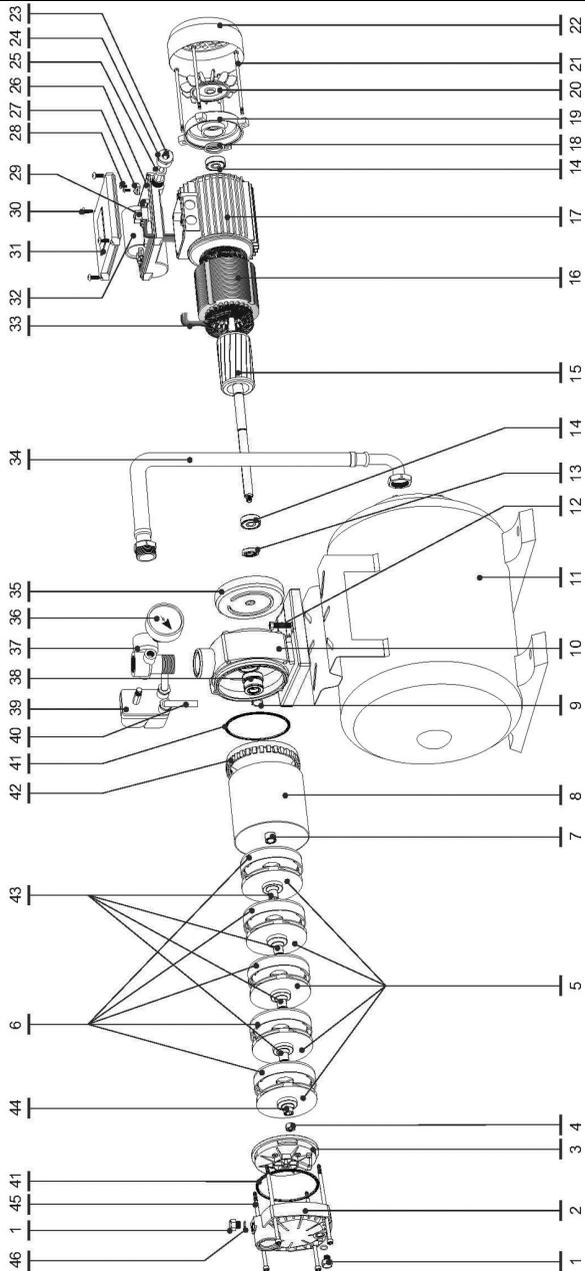
## PF1 FILTER SUPPLIED WITH THE PUMP

No	Description
1	Nut
2	Transparent body
3	Filter cartridge
4	O-ring
5	Top body
6	O-ring
7	Vent cap

Filter assembly complete - Part No  
7175105



# COMPONENT PARTS



## COMPONENT PARTS

ID	DESCRIPTION
1	Brass screw plug
2	Suction end casing
3	Self priming cover
4	Locking nut
5	Impeller
6	Diffuser
7	End bushing
8	Pump housing
9	Circlip
10	Discharge section
11	Tank
12	Bolt M8x40
13	Shaft seal
14	Ball bearing
15	Motor rotor
16	Motor stator
17	Motor body
18	Spring washer
19	Motor end cover
20	Fan
21	Tie bolt M5x145
22	Fan cover
23	Power cable

ID	DESCRIPTION
24	Terminal box screw
25	Seal
26	Terminal box
27	Cable clamp
28	Screw s/t
29	Terminal block
30	Screw s/t
31	Terminal box cover
32	Capacitor
33	Connecting wires
34	Flexible hose
35	Motor front cover
36	Pressure gauge
37	5-way connector
38	Mechanical seal
39	Pressure switch
40	Power cable
41	Seal (EPDM)
42	Connecting ring
43	Middle bush
44	Primary bush
45	Tie bolt M6x190
46	Seal

## ACCESSORIES

1" BSP Hose adaptor 90° bend (male)  
 1" BSP Plastic Foot Valve Filter FVF10  
 1" Dia Reinforced Suction/Delivery Hose  
 1" Dia Layflat Delivery Hose

Part No:7950200  
 Part No:7950680  
 Part No:7955010  
 Part No:7955110

# DECLARATION OF CONFORMITY - UK

**UK  
CA**

**Clarke**<sup>®</sup>  
**INTERNATIONAL**  
Hemmell Street, Epping, Essex CM16 4LG

## DECLARATION OF CONFORMITY

This is an important document and should be retained.

**Product Description:** 1300W Stainless Steel Booster Pump  
**Model number(s):** CBT1300SS  
**Serial / batch Number:** N/A  
**Date of Issue:** 26/09/2022  
**(Noise Conformity)**  
**Notified Body:** DEKRA Testing and Certification (Shanghai) Ltd.  
3F, #250 Jiangchangan Road,  
Building 18, Headquarter Economy Park, Shibei Hi-Tech Park, Jing an  
District,  
Shanghai,  
200436,  
China

**Technical Documentation Holder:** A.R. Pond  
Clarke International  
2a Shrubland Road  
London E10 7RB  
UK

**Conformity Assessment Procedure:** to 2000/14/EC Annex VI  
**Manufacturer:** Clarke International  
**Noise Related Value:** 1.2kW  
**Measured Sound Power Level:** 69dB  
**Guaranteed Sound Power Level:** 71dB

CBT1300SS UKCA, Clarke DOC 095022

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**UK  
CA**

**Clarke**<sup>®</sup>  
**INTERNATIONAL**  
Hemmell Street, Epping, Essex CM16 4LG

## DECLARATION OF CONFORMITY

This is an important document and should be retained.

**We hereby declare that this product(s) complies with the following statutory requirement(s):**  
*Electromagnetic Compatibility Regulations 2016*  
*Electrical Equipment (Safety) Regulations 2016*  
*The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012*  
*Noise Emissions in the Environment by Equipment for use Outdoors Regulations 2001*

**The following standards have been applied to the product(s):**  
*EN 55014-1:2017+A11:2020, EN 55014-2:2015, EN 61000-3-2:2019, EN 61000-3-2:2019, EN 55014-1:2017+A11:2020, EN 55014-2:2015, EN 61000-3-2:2014, EN IEC 61000-3-2:2019, EN 61000-3-3:2015+A1:2019, EN 60335-1:2012+A11:2014+A13:2017+A1:2019+A14:2019+A2:2019, EN 60335-2-41:2003+A1:2004+A2:2010, EN 62233:2008, IEC 62321-3-1:2013, IEC 62321-5:2013, IEC 62321-6:2015, IEC 62321-7-1:2015, IEC 62321-8:2017, EN ISO 3744:2010.*

The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the aforementioned legislation has been compiled and is available for inspection by the relevant enforcement authorities.

The UKCA mark was first applied in: 2022

**Signed:**



J.A. Clarke  
Director

CBT1300SS UKCA, Clarke DOC 095022

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# DECLARATION OF CONFORMITY - CE



**Clarke**<sup>®</sup>  
INTERNATIONAL  
Fitzwilliam Hall, Fitzwilliam Place, Dublin 2

## DECLARATION OF CONFORMITY

This is an important document and should be retained.

**Product Description:** 1300W Stainless Steel Booster Pump  
**Model number(s):** CBT1300SS  
**Serial / batch Number:** N/A  
**Date of Issue:** 26/09/2022  
*(Noise Conformity)*  
**Notified Body:** DERBA Testing and Certification (Shanghai) Ltd.  
3F, #250 Jiangchangan Road,  
Building 16, Headquarter Economy Park, Shibei Hi-Tech Park, Jing an  
District,  
Shanghai,  
200436,  
China

### Technical Documentation Holder:

A.R. Pond  
Clarke International  
2a Strubland Road  
London E10,7RB  
UK

### Conformity Assessment Procedure:

to 2000/14/EC Annex VI  
Manufacturer: Clarke International  
Noise Related Value: 1.2kW  
Measured Sound Power Level: 69dB  
Guaranteed Sound Power Level: 71dB



**Clarke**<sup>®</sup>  
INTERNATIONAL  
Fitzwilliam Hall, Fitzwilliam Place, Dublin 2

## DECLARATION OF CONFORMITY

This is an important document and should be retained.

We hereby declare that this product(s) complies with the following directive(s):

2004/108/EC Electromagnetic Compatibility Directive.  
2006/95/EC Low Voltage Equipment Directive  
2002/95/EC Restriction of Hazardous substances  
2000/14/EC Noise Emissions Directive (amended by 2005/69/EC).

The following standards have been applied to the product(s):

EN 55014-1:2017+A1:2020, EN 55014-2:2015, EN 61000-3-2:2014, EN IEC 61000-3-2:2019,  
EN 61000-3-3:2013+A1:2019, EN 60335-1:2012+A11:2014+A13:2017+A1:2019+A14:2019+A2:2019,  
EN 60335-2-41:2003+A1:2004+A2:2010, EN 62233:2008 IEC 62321-3-1:2013, IEC 62321-5:2013,  
IEC 62321-6:2015, IEC 62321-7-1:2015, IEC 62321-8:2017, EN ISO 3744:2010.

The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the aforementioned directive(s) has been compiled and is available for inspection by the relevant enforcement authorities.

The CE mark was first applied in: 2022

Signed:

J.A. Clarke  
Director

# A SELECTION FROM THE VAST RANGE OF

# Clarke®

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## **0208 988 7400**

### **Parts Enquiries**

[Parts@clarkeinternational.com](mailto:Parts@clarkeinternational.com)

### **Servicing & Technical Enquiries**

[Service@clarkeinternational.com](mailto:Service@clarkeinternational.com)

SALES: UK 01992 565333 or Export 00 44 (0)1992 565335

**Clarke** INTERNATIONAL Hemnall Street, Epping, Essex CM16 4LG  
[www.clarkeinternational.com](http://www.clarkeinternational.com)